

GROUP ASSEMBLY PARTS LIST

Figure and Index Number	SPCC-MFR Number	Hamilton Part Number	Part Name	Units Per Assy.
			1 2 3 4 5 6 7	
	H18-HM-10076	37117	Watch Movement - Chronometer, 35-size, model 22	Ref.
52-1	H18-HM-10100	37053	Regulator - Complete with pin	1
52-2	H18-HM-10101	37052	Spring - Regulator, complete with pins	1
52-3	H18-HM-10102	37023	Screw - Regulator spring	1
52-4	H18-HM-10103	37050	Cam - Regulating, complete with pin	1
52-5	H18-HM-10104	37066	Nut - Regulating cam screw	1
52-6	H18-HM-10105	***37065	Spring - Regulating cam friction	1
52-7	H18-HM-10106	***37064	Screw - Regulating cam	1
52-8	H18-HM-10107	37051	Plate - Regulating index	1
52-9	H18-HM-10108	37027	Cock - Balance complete with pins	1
52-10	H18-HM-10109	42056	Screw - Balance cock	1
52-11	H18-HM-10110	33171	Setting - Balance upper, complete with jewel	1
52-12	H18-HM-10111	35193	Cap - Balance upper endstone, complete with setting and jewel	1
52-13	H18-HM-10112	37102	Screw - Balance upper endstone cap	2
52-14	H18-HM-10392	35575	Setting - Balance upper endstone complete with jewel	1
52-15	H18-HM-10113	1770	Screw - Hairspring stud	1
52-16	H18-HM-10114	37116	Balance and Hairspring Assembly	1
	H18-HM-10115	37113A	Wheel Sub-Assembly - Balance complete with hub and screws	1
52-17	H18-HM-10116	*37571A	Wheel - Balance, complete with hub and spoke	1
52-18	H18-HM-10117	37114	Screw - Timing weight	4
52-19	H18-HM-10118	37115	Weight - Timing, 10.5 ± 0.3 mg.	4
52-20	H18-HM-10119	25748	Screw - Balance Wheel, 8.00 - 8.25 mg. wt.	2
52-21	H18-HM-10120	25754	Screw - 9.50 - 9.75 mg. wt.	10
52-22	H18-HM-10121	25759	Screw - 10.75 - 11.00 mg. wt.	2
	H18-HM-10122	25741	Screw - 4.50 - 4.75 mg. wt.	As Reqd.
	H18-HM-10123	25742	Screw - 5.00 - 5.25 mg. wt.	As Reqd.
	H18-HM-10124	25743	Screw - 5.50 - 5.75 mg. wt.	As Reqd.
	H18-HM-10125	25744	Screw - 6.00 - 6.25 mg. wt.	As Reqd.
	H18-HM-10126	25745	Screw - 6.50 - 6.75 mg. wt.	As Reqd.
	H18-HM-10127	25746	Screw - 7.00 - 7.25 mg. wt.	As Reqd.
	H18-HM-10128	25747	Screw - 7.50 - 7.75 mg. wt.	As Reqd.
	H18-HM-10129	25749	Screw - 8.25 - 8.50 mg. wt.	As Reqd.
	H18-HM-10130	25750	Screw - 8.50 - 8.75 mg. wt.	As Reqd.
	H18-HM-10131	25751	Screw - 8.75 - 9.00 mg. wt.	As Reqd.
	H18-HM-10132	25752	Screw - 9.00 - 9.25 mg. wt.	As Reqd.
	H18-HM-10133	25753	Screw - 9.25 - 9.50 mg. wt.	As Reqd.
	H18-HM-10134	25755	Screw - 9.75 - 10.00 mg. wt.	As Reqd.
	H18-HM-10135	25756	Screw - 10.00 - 10.25 mg. wt.	As Reqd.
	H18-HM-10136	25757	Screw - 10.25 - 10.50 mg. wt.	As Reqd.
	H18-HM-10137	25758	Screw - 10.50 - 10.75 mg. wt.	As Reqd.
	H18-HM-10138	25760	Screw - 11.00 - 11.25 mg. wt.	As Reqd.
52-23	H18-HM-10139	37112	Staff - Balance	1
52-24	H18-HM-10140	4133	Roller - Large, complete with jewel pin	1
52-25	H18-HM-10141	25106	Pin - Jewel	1
52-26	H18-HM-10142	35104	Roller - Small	1
	H18-HM-10143	37104	Hairspring - Complete	1

*Not recommended for stocking.

***When ordering either Part No. 37064 or No. 37065, order both parts to assure perfect interchangeability.

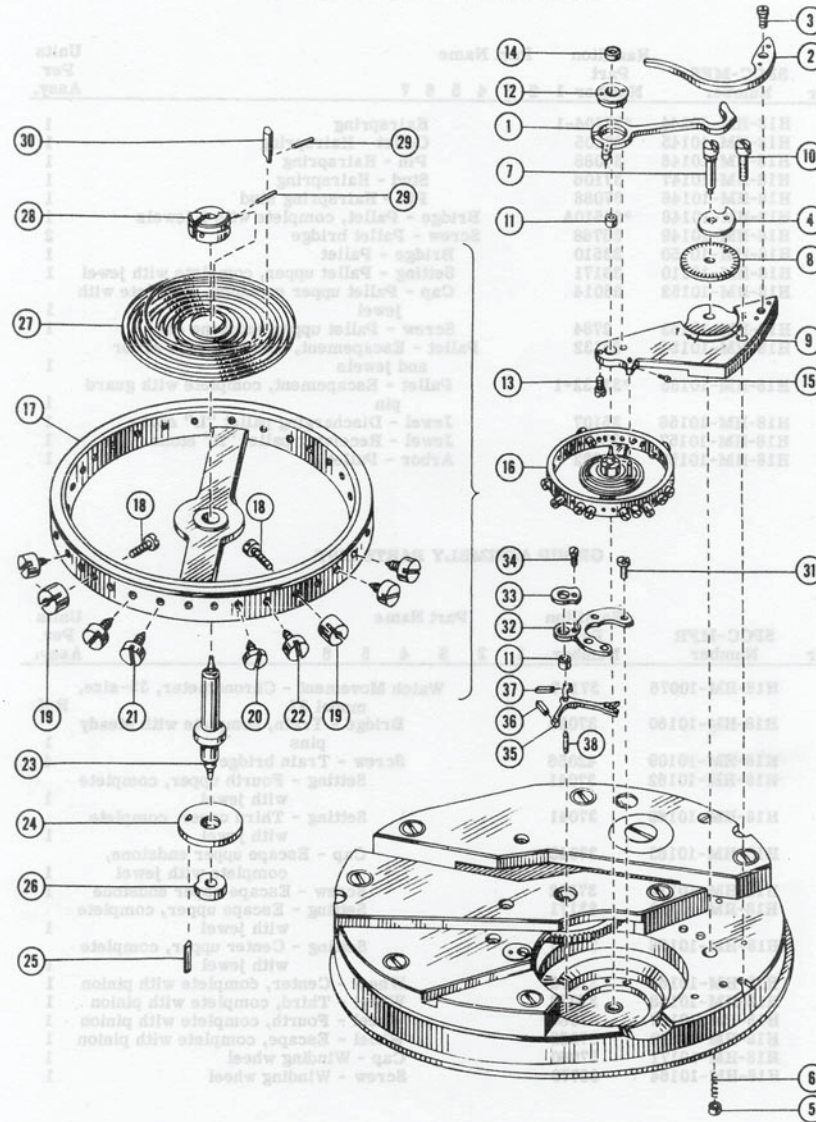


Figure 52

GROUP ASSEMBLY PARTS LIST

Figure and Index Number	SPCC-MFR Number	Hamilton Part Number	Part Name	Units Per Assy.
			1 2 3 4 5 6 7	
52-27	H18-HM-10144	*37104-1	Hairspring	1
52-28	H18-HM-10145	37105	Collet - Hairspring	1
52-29	H18-HM-10146	37088	Pin - Hairspring	1
52-30	H18-HM-10147	37106	Stud - Hairspring	1
52-29	H18-HM-10146	37088	Pin - Hairspring stud	1
	H18-HM-10148	*33510A	Bridge - Pallet, complete with 2 jewels	1
52-31	H18-HM-10149	35768	Screw - Pallet bridge	2
52-32	H18-HM-10150	33510	Bridge - Pallet	1
52-11	H18-HM-10110	33171	Setting - Pallet upper, complete with jewel	1
52-33	H18-HM-10152	33014	Cap - Pallet upper endstone, complete with jewel	1
52-34	H18-HM-10153	2784	Screw - Pallet upper endstone cap	1
	H18-HM-10154	33132	Pallet - Escapement, complete with arbor and jewels	1
52-35	H18-HM-10155	*33132-1	Pallet - Escapement, complete with guard pin	1
52-36	H18-HM-10156	35107	Jewel - Discharging pallet "L" stone	1
52-37	H18-HM-10157	35108	Jewel - Receiving pallet "R" stone	1
52-38	H18-HM-10159	*33222	Arbor - Pallet	1

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			1 2 3 4 5 6	
	H18-HM-10076	37117	Watch Movement - Chronometer, 35-size, model 22	Ref.
53-1	H18-HM-10160	37026	Bridge - Train, complete with steady pins	1
53-2	H18-HM-10109	42056	Screw - Train bridge	4
53-3	H18-HM-10162	37041	Setting - Fourth upper, complete with jewel	1
53-3	H18-HM-10162	37041	Setting - Third upper, complete with jewel	1
53-4	H18-HM-10163	37043	Cap - Escape upper endstone, complete with jewel	1
53-5	H18-HM-10112	37102	Screw - Escape upper endstone	1
53-6	H18-HM-10110	33171	Setting - Escape upper, complete with jewel	1
53-7	H18-HM-10166	37040	Setting - Center upper, complete with jewel	1
53-8	H18-HM-10167	37076	Wheel - Center, complete with pinion	1
53-9	H18-HM-10168	37078	Wheel - Third, complete with pinion	1
53-10	H18-HM-10169	37080	Wheel - Fourth, complete with pinion	1
53-11	H18-HM-10170	37082	Wheel - Escape, complete with pinion	1
53-12	H18-HM-10171	37060	Cap - Winding wheel	1
53-13	H18-HM-10164	35779	Screw - Winding wheel	1

*Not recommended for stocking.